



AAON

- Packaged Rooftop Units, Water Cooled and Geothermal Systems, 100% Outside Air DX Units, Modular AHU's, Energy Recovery Units, Condensing Units, Air Cooled and Evaporative Condensing Water Chillers, Packaged Chiller / Boiler Plants, Custom Modular Air Handlers, Magnetic Bearing Technology, High Performance DX & Chilled Water Systems, Pool Dehumidification (AAON-Dry).

www.aaon.com



ACOUSTIFLO

- FEG and AMCA Certified Direct Drive Fan Array Systems, High Efficiency, Low Operating Sound Levels with Integral Silencers.

www.acoustiflo.com



EMERSON

- Variable Speed Drives, Solid State Reduced Voltage Motor Starters.

www.hvacr-drives.com



DADANCO

- Active Chilled Beams, Replacement Induction Units.

www.dadanco.com



CONCEPTS AND DESIGNS (CDI)

- Packaged Desiccant Systems, Makeup Air Units, Custom AHU's, Heat Recovery Units, Direct and Indirect Fired Heating and Ventilating Units, Low Dewpoint Applications.

www.cdihvac.com



CARRIER CORPORATION

- All Chilled Water / Hot Water Equipment, Air Cooled Chillers, Water Cooled Chillers, Absorption Chillers, Central Station Air Handlers, Fan Coil Units, Air Terminal Units, Geothermal and Water Source Heat Pumps, Indoor Self Contained Units, Induction Beams, Energy Recovery.

www.commercial.carrier.com



MULTISTACK

- Dedicated Heat Recovery Chillers up to 180°F, Modular Chillers, Medical Chillers, Air Cooled and Water Cooled Chillers, Water-to-Water Heat Pumps, Air-to-Water Heat Pumps, Air Cooled and Water Cooled MagLev Centrifugal Chillers, VFD Rotary Screw Chillers, AHRI Certification.

www.multistack.com



HAAKON

- Custom Air Handling Units for Hospital, Clean Room and Pharmaceutical Applications, Rotary Heat Wheel and Desiccant Wheel Dehumidification Units, Sprayed Coil Units, Welded Floors, Thermal Break and Low Leakage Casing Construction.

www.haakon.com



HONEYWELL

- Standalone or Networked Controllers Customized Specifically for the Demanding Requirements of the Equipment Represented by Hill Company. Support of All Major Open Protocols.

[Honeywell Spyder](http://www.honeywell.com)



DESICCANT ROTORS INTERNATIONAL (DRI)

- Energy Recovery Wheels and Cassettes for Passive Dehumidification, Sensible and Total Energy Recovery.

www.drirotors.com



LG

- Multi-V VRF, 410A Ducted Vertical and Horizontal Air Handlers, Ceiling Cassettes, Floor Standing and ArtCool, Heat Pump and Heat Recovery, 6 thru 36 Tons, Air Cooled and Water Cooled, Ductless Mini Splits.

www.lghvac.com



POOLPAK

- Natatorium Environmental Dehumidification Systems.

www.poolpak.com



SEIBU GIKEN

- Energy Recovery Wheels and Cassettes for Passive, Sensible and Total Energy Recovery.

www.sgamerica.com



RAE CORPORATION

- DX, Chilled Water, Steam and Hot Water Coils, Fluid Coolers, Packaged Air Cooled Condensing Units.

www.rae-corp.com



XETEX

- Air-to-Air Plate and Frame Heat Exchangers and Heat Recovery Units, Rotary Wheel Heat Exchangers.

www.xetexinc.com

HVAC/ENGINEERING USEFUL FORMULAS & REFERENCES

MAKE UP AIR UNITS - HEAT RECOVERY CHILLERS - REPLACEMENT COILS - DESICCANT ROTORS - EVAPORATIVE COOLING UNITS - VFD's - ULTRA LOW SOUND FANS - SELF CONTAINED UNITS - MODULAR CHILLERS - WATER TO WATER HEAT PUMPS - CUSTOM STAND ALONE CONTROLS

FAN LAWS:

$$\text{CFM1/CFM2} = \text{RPM1/RPM2}$$

$$\text{SP1/SP2} = (\text{RPM1/RPM2})^2$$

$$\text{HP1/HP2} = (\text{RPM1/RPM2})^3$$

$$\text{Velocity} = \text{CFM/AREA}$$

$$\text{BHP} = \frac{\text{CFM} \times \text{Static Pressure(inches)}}{6356 \times \text{Static Efficiency}}$$

ELECTRIC MOTORS:

$$\text{kW Input} = \frac{\text{AMPS} \times \text{Volts} \times \text{Power Factor}}{1000}$$

$$\text{AMPS} = \frac{746 \times \text{BHP}}{\text{Efficiency} \times \text{Volts} \times 1.732}$$

$$\text{Conversion: } 1.341 \text{ HP} = 1000 \text{ Watts}$$

ELECTRIC HEAT:

$$\text{Single Phase: AMPS} = \text{Watts/Volts}$$

$$\text{Three Phase: AMPS} = \text{Watts} / (\text{Volts} \times 1.732)$$

$$\text{Conversion: } 3.412 \text{ BTUH} = 1 \text{ Watt}$$

$$\text{kW Input} = \frac{1.085 \times \text{CFM} \times \Delta T}{3,412}$$

CAPACITY CALCULATIONS:

$$1 \text{ ton} = 12,000 \text{ BTUH}$$

$$\text{Water: BTUH} = 500 \times \text{GPM} \times \Delta T$$

$$\begin{aligned} \text{Air: Sensible Heat BTUH} &= 1.085 \times \text{CFM} \times \Delta T \\ \text{Latent Heat BTUH} &= 0.68 \times \text{CFM} \times \Delta \text{Grain} \\ \text{Total Heat BTUH} &= 4.5 \times \text{CFM} \times \Delta h \end{aligned}$$

$$\text{Sensible Heat Ratio SHR} = \frac{\text{Sensible Heat BTUH}}{\text{Total Heat BTUH}}$$

EFFICIENCY:

$$\text{EER} = \frac{\text{Capacity (BTUH)}}{\text{Power Input (Watts)}}$$

$$\text{kW/Ton} = 12/\text{EER}$$

$$\text{COP} = \frac{\text{Capacity (Watts)}}{\text{Power Input (Watts)}}$$

WATER FLOW & PIPING:

$$\text{Head H} = \text{psi} \times 2.31/\text{SG}^* (\text{ft})$$

$$\text{SG} = \text{specific Gravity, SG Water} = 1.0$$

Pressure Drop varies approximate
as the square of the flow

$$\text{H2/H1} = (\text{Q2/Q1})^2$$

$$\text{Velocity V} = (\text{GPM} \times 0.41)/D^2$$

V = Velocity in fps

D = inside diameter, inches

MISCELLANEOUS:

Volume of liquid in a tank:

$$\text{Gallons} = 5.875 \times D^2 \times H$$

D = Tank Diameter

H = Height of Liquid

$$1 \text{ cubic foot (ft}^3\text{)} = 7.48 \text{ Gallons (gal)}$$

$$1 \text{ gallon of water} = \text{approx. } 8.35 \text{ lb}$$

$$1 \text{ ft of water} = 0.433 \text{ PSI}$$

$$1 \text{ PSI} = 2.309 \text{ ft of water}$$

DESIGN CONDITIONS:

2005 ASHRAE Handbook – Fundamentals (IP)

1% Cooling DB/MCWB

Location	(DB/MCWB)
Mobile, AL	91.8/76.4°F
Montgomery, AL	94.0/76.1°F
Dothan, AL	93.2/75.7°F
Pensacola, FL	91.6/77.3°F
Panama City, FL	91.0/76.9°F
Hattiesburg, MS	93.1/75.0°F